

64-2005

# FOR 84" AND WIDER TABLES

## X-PAND-X SECTIONAL TABLE

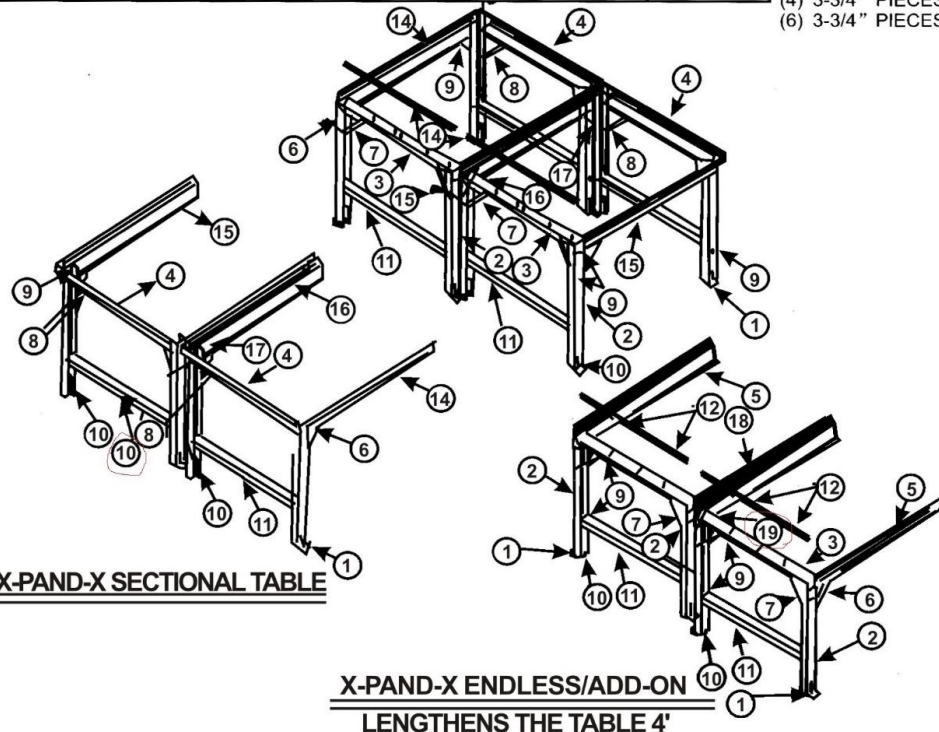
| Part No | Description                                  | QTY. |
|---------|--|------|
| 1       | ADJUSTABLE LEG EXTENSIONS                    | 12   |
| 2       | POST   | 12   |
| 3       | TOP BRACE                                    | 2    |
| 4       | END CAP(TABLE WIDTH)METERED BOTH ENDS        | 4    |
| 5       | NOT APPLICABLE                               | 4    |
| 6       | DIAGONAL CORNER BRACE                        | 8    |
| 7       | BRACE(STRAIGHT)                              | 8    |
| 8       | CORNER BRACE 4-LEFT 4-RIGHT                  | 8    |
| 9       | 5/16X3/4 HEX HEAD BOLT & NUTS                | 140  |
| 10      | 1/2X7/8 HEX HEAD BOLT & NUTS & WASHERS       | 12   |
| 11      | BOTTOM BRACE                                 | 6    |
| 12      | STEEL SPLINE(SEE NOTE)                       |      |
| 13      | #12X3/4 TYPE A SHEET METAL SCREWS            | 48   |
| 14      | APRON RAIL(LENGTH)LEFT HAND MITERED ONE END  | 2    |
| 15      | APRON RAIL(LENGTH)RIGHT HAND MITERED ONE END | 2    |
| 16      | X-PAND-X APRON(46-1/4)SECTIONAL              | 2    |
| 17      | X-PAND-X BRACE 4-LEFT 4-RIGHT 90 DEG.TWIST   | 8    |

## TABLE ASSEMBLY INSTRUCTIONS

1. Connect adjustable leg extension(#1) to post(#2)using 1/2" x 7/8" hex head bolt, washer and nut
2. Attach leg assemblies to bottom brace(#11)using 5/16 x 3/4" hex head bolts and nuts.
3. Assemble two top braces(#3)two apron rails(#5) and x-Pand-x apron(#16) to leg assembly per x-Pand-x endless/add-on drawing using 5/16 x 3/4" hex head bolt.nuts
4. Add diagonal(#6)and straight corner brace(#7) as per drawing using 5/16 x 3/4" hex bolts and nuts
5. Repeat above steps on all center sections of framework. End sections of framework are in large cartons marked sectional and X-Pand-X sectional framework which finish off the two ends of the table.
6. Place table tops with spline on sections of steel starting in center. Work left and right from center.
7. Attach spline to top brace using 5/16 x 3/4" hex head bolts, Leave bolts loose until all tops are in place and properly aligned.
8. Install #12 x 3/4" screws in tops around the perimeter through holes provided in aprons. *must drill 1/8"x1/2"*
9. Adjust table to proper height. Make sure the table is straight and then tighten all hardware. *deep pilot holes*

### NOTES:

- (3) 3-3/4" PIECES REQ.FOR 24" & 30" WIDE TABLES  
 (4) 3-3/4" PIECES REQ.FOR 36" - 48" WIDE TABLES  
 (6) 3-3/4" PIECES REQ.FOR 54" - 78" WIDE TABLES



X-PAND-X SECTIONAL TABLE

X-PAND-X ENDLESS/ADD-ON  
LENGTHENS THE TABLE 4'

## PHILLOCRAFT (FOR TABLES 84" AND OVER)

### X-PAND-X SECTIONAL TABLE X-PAND-X ENDLESS / ADD-ON TABLE

#### X-PAND-X ENDLESS / ADD-ON TABLE

| Part No | Description                             | QTY. |
|---------|---|------|
| 1       | ADJUSTABLE LEG EXTENSIONS               | 4    |
| 2       | POST                                    | 4    |
| 3       | TOP BRACE                               | 2    |
| 4       | NOT APPLICABLE                          |      |
| 5       | APRON RAIL(TABLE LENGTH)                | 4    |
| 6       | DIAGONAL CORNER BRACE                   | 4    |
| 7       | BRACE(STRAIGHT)                         | 8    |
| 8       | NOT APPLICABLE                          |      |
| 9       | 5/16X3/4 HEX HEAD BOLT & NUTS           | 60   |
| 10      | 1/2X7/8 HEAX HEAD BOLT & NUTS & WASHERS | 4    |
| 11      | BOTTOM BRACE                            | 2    |
| 12      | STEEL SPLINE(SEE NOTE)                  |      |
| 13      | #12X3/4 TYPE A SHEET METAL SCREWS       | 24   |
| 17      | X-PAND-X BRACE 2-LEFT 2-RIGHT           | 4    |
| 18      | X-PAND-X APRON(48" )ENDLESS             | 1    |